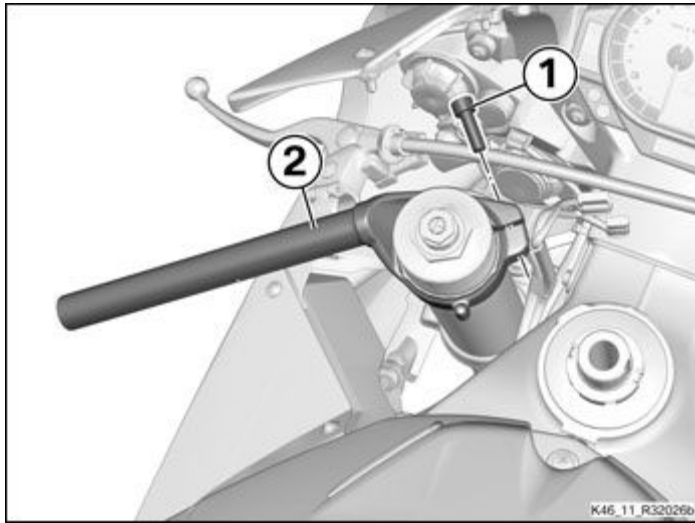


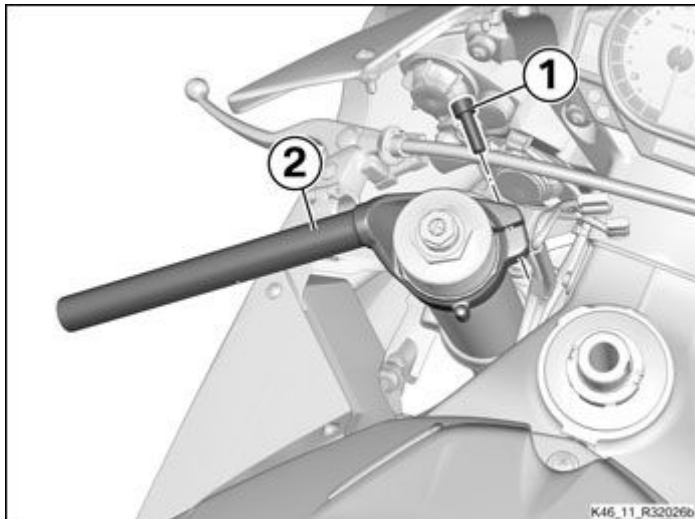
### (-) Removing left handlebar



Remove screw (1).

Remove handlebar (2).

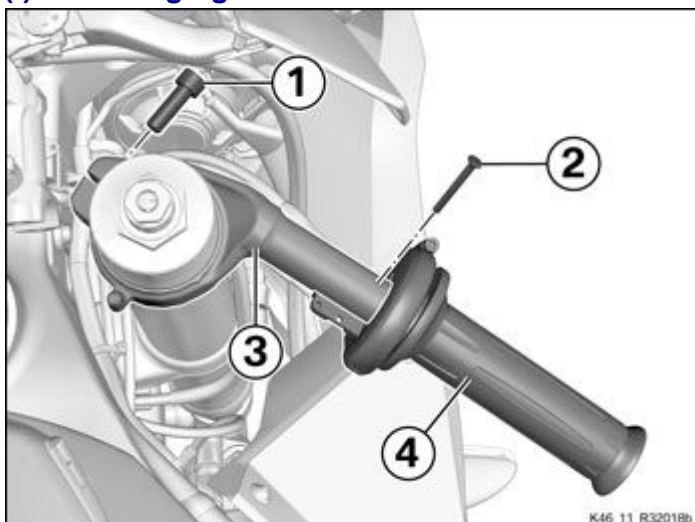
### (-) Removing left handlebar



Install handlebar (2).

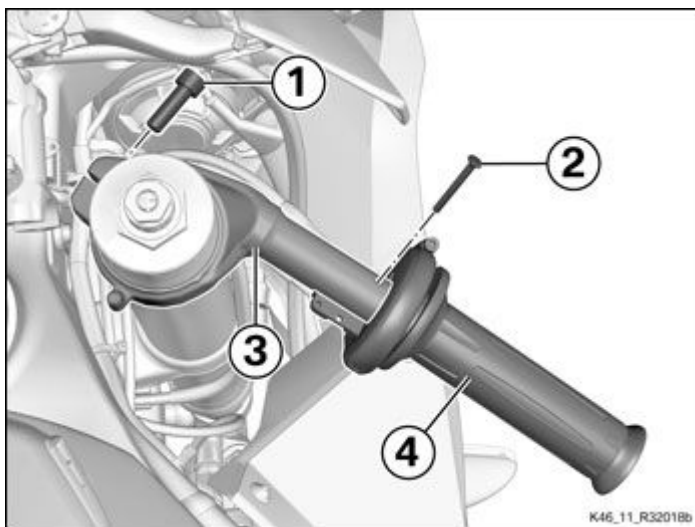
Install screw (1), but do not tighten.

### (-) Removing right handlebar



Remove screws (1) and (2).

Remove handlebar (3) and remove throttle twistgrip (4).



## (-) Installing right handlebar

Push throttle twistgrip (4) on to handlebar (3) and install handlebar (3).

Install screw (2).

### Tightening torques

#### Throttle twistgrip to handlebar

M3.5 x 32	2 Nm	
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Install screw (1), but do not tighten.

Push handlebar (3) up until it is against the fork bridge.

Make sure that the handlebar lock (arrow) is in position in the fork bridge.

Tighten screw (1).

### Tightening torques

#### Handlebar half to fork leg

M8 x 25	19 Nm	
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<b>32 71 - Motorcycle handlebars</b>		
<b>Handlebar weight to handlebar half</b>		
M12 x 50	66 Nm	
<b>Handlebar half to fork leg</b>		
M8 x 25	19 Nm	
<b>Handlebar fitting to handlebar</b>		
M6 x 22	8 Nm	
<b>Bracket for reservoir to fork bridge</b>		
M6 x 12 Thread-locking compound (Micro-encapsulated) or, Thread-locking compound (Loctite 243, Medium strength)	8 Nm	
<b>Expansion tank to bracket</b>		
M5 x 18	5 Nm	
<b>Clutch lever fitting to handlebar</b>		
M6 x 15	8 Nm	
<b>32 72 - Handlebar lever</b>		
<b>Handlebar lever to handbrake lever fitting</b>		
Screw, M6	1 Nm	
Nut, M6, Counter-hold screw Thread-locking compound (mechanical)	6 Nm	
<b>Throttle twistgrip to handlebar</b>		
M3.5 x 32	2 Nm	
<b>Handlebar lever to clutch lever fitting</b>		
M6, Replace nut Thread-locking compound (mechanical)	10 Nm	
<b>Switch arm (switch actuation) to clutch lever</b>		
M2 x 12, Replace screw Thread-locking compound (Micro-encapsulated)	0.3 Nm	
<b>32 73 - Bowden cables</b>		
<b>Clutch cable holder to top fork bridge</b>		
M5 x 16	5 Nm	